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D3245-3

Job Sheet 187364



Part No: D3245-3

Job Qty: 8 ea

Part Name: Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 5 IPP A 04.07.07 New issue KJ/JLM IPP Rev:B Now on Waterjet 07-09-14 JLM Verified
By:EC IPP Rev:c ECN 1052 07-10-31 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	12/17/18	12/17/18	0.00	1.00	Waterjet - Flow		Sc 18/12/18
110	QC	8 pcs	12/17/18	12/17/18	0.00	0.00	QC2 Waterjet-1		Sc 18/12/18
120	QC	8 pcs	12/17/18	12/17/18	0.00	0.00	QC8-2		38
130	Brake NC	8 pcs	12/17/18	12/17/18	0.04	2.05	Brake NC 1		DAS 38
140	QC	8 pcs	12/17/18	12/17/18	0.00	0.00	QC5		DAS 38
150	Packaging	8 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3		28
160	QC21-SA	8 Ea	12/17/18	12/17/18	0.00	0.00	QC21		9-89 JAN 28 2019

Part Op 100 - 1-Cut as per Dwg D3245

Descriptions: 130 - Deburr if necessary, buff entire surface to ensure a nice surface finish. Form D3245-3 as per Dwg D3245. Identify as D3245-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	4.2960 sf (.537 ea)	100-Waterjet - Flow - 1	5021857

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	4	140	0

Part Specifications

Specifications could not be found.

Plex 12/3/18 10:49 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :		MRB (QS1042)			
Description Work Order Deviation				Disposition					
				 By _____ Supervisor Container No: S135953 Part: D3245 - 3 Job No: 187364 Serial No/Batch: S135953 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's					
				DART Aerospace Ltd. 1270 Aberdeen Street Hewesbury, ON K6A 1K7 CANADA TEL: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/Off Center ☐ W/O Assembly ☐ Excess/Exhaust Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Policy/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock/Pieces ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
Other/Details:									

